

SINGER
9030/9034/9044(18524)

LIST OF PARTS

Sewing Machine Models

9030

9034

9044

by **SINGER***



A Publication of Product Support
International Group Engineering

PartNo. 317161-064

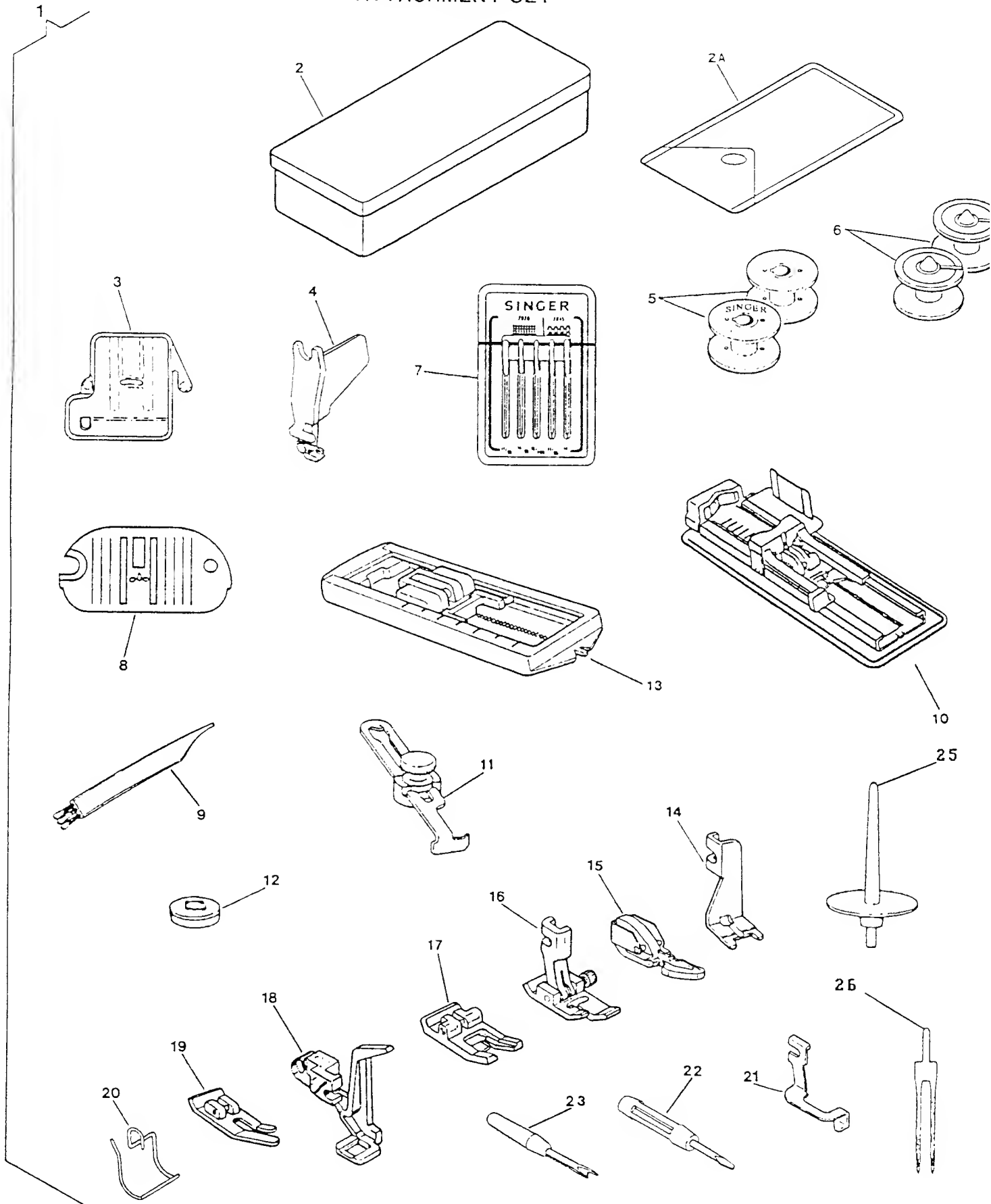
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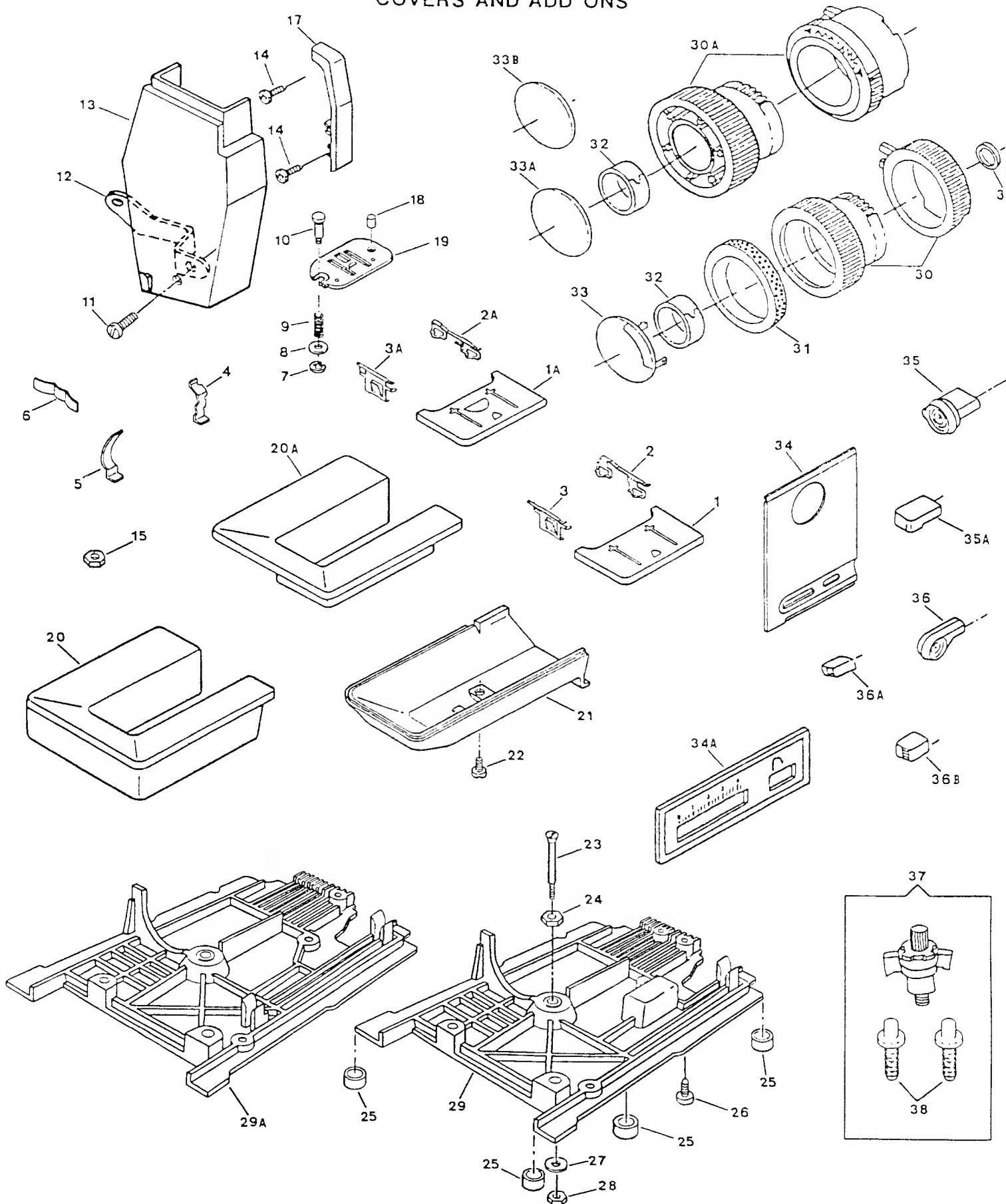
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ATTACHMENT SET
MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	313030-019	ATTACHMENT SET	X		X
1	313030-101	ATTACHMENT COMPLETE		X	
2A	317396	ACCESSARY BAG	X	X	X
2B	286624	ACCESSARY BAG		X	X
3	313117	FEED COVER PLATE	X	X	X
5	172336-001	BOBBIN (APOLLO)	X	X	X
7	353364	NEEDLE PACK	X	X	X
9	546358-453	LINT BRUSH	X	X	X
15	171480	PRESSER FOOT PLATE FOR CORDING AND SLIDE FASTENERS COMPLETE	X	X	X
17	171463	SPECIAL PURPOSE PRESSER FOOT PLATE	X	X	X
21	171110	BLINDSTITCH GUIDE	X	X	X
23	546357-453	SEAM RIPPER	X		X





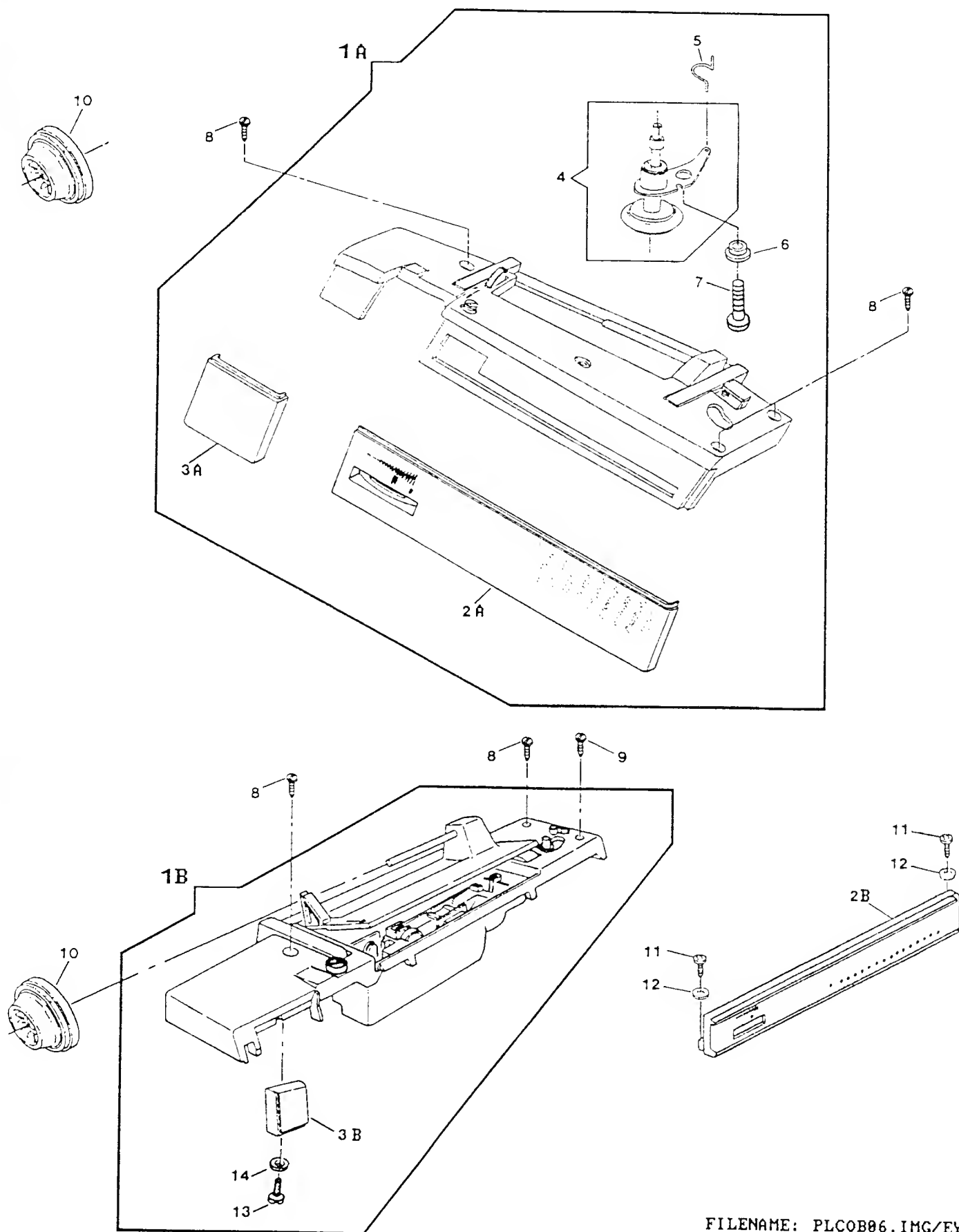
COVERS AND ADD ONS
MODEL: 9030 9033 9044 N503

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	314666	BED SLIDE ASSEMBLY COMPLETE (APOLLO)	X	X	X
2	314669	BED SLIDE SPRING (RIGHT)	X	X	X
3	314670	BED SLIDE SPRING (LEFT)	X	X	X
4	313178	BED SLIDE STOP	X	X	X
5	313179	BED SLIDE STOP SPRING	X	X	X
6	313118	CLOTH PLATE SPRING	X	X	X
7	313098	THROAT PLATE POUNGER RETAINING RING	X	X	X
8	549426-451	THROAT PLATE PUNGER WASHER	X	X	X
9	312805	THROAT PLATE PLUNGER SPRING	X	X	X
10	312804	THROAT PLATE PLUNGER	X	X	X
11	137250-451	FACE PLATE MOUNTING SCREW	X	X	X
12	317226	FACE PLATE MOUNTING BRACKET	X	X	X
13	314259-008	FACE PLATE COMPLETE (#3913)	X	X	X
14	113470-003	THREAD TAKE-UP COVER MOUNTING SCREW	X	X	X
15	313049	BED INSERT NUT	X	X	X
17	137915-001	THREAD TAKE-UP COVER COMPLETE (#310K)	X		
17	137915-009	THREAD TAKE-UP COVER COMPLETE (#310K)	X		
18	353624	THROAT PLATE LOCATING PIN	X	X	X
19	312777	THROAT PLATE FOR ZIG-ZAG SEWING	X	X	X
20	317361-452	CLOTH PLATE (9020N644)		X	X
20A	317379-901	CLOTH PLATE	X		
21	312773-454	BED COVER (TUBULAR)	X	X	X
22	354633-452	BED COVER (TUBULAR) SCREW	X	X	X
23	313052-451	BOTTOM COVER MOUNTING BOLT	X	X	X
24	313173-451	BOTTOM COVER MOUNTING BOLT RETAINING NUT	X	X	X
25	313909-451	BED LEG CUSHION	X	X	X
26	113455-002	BED COVER PLATE (BOTTOM) SCREW	X	X	X
27	314712-451	BOTTOM COVER MOUNTING BOLT WASHER	X	X	X
28	313177-452	BOTTOM COVER MOUNTING BOLT MOUNTING NUT	X	X	X
29A	312774-001	BED COVER PLATE (BOTTOM)	X	X	X
30A	314239-472	PATTERN SELECTOR KNOB AND STITCH BALANCE KNOB KIT ASSEMBLY	X	X	X
32	313535	PATTERN SELECTOR KNOB COMPRESSION RING	X	X	X
33A	314744-504	PATTERN SELECTOR KNOB TRIM PLATE		X	
33A	314744-526	PATTERN SELECTOR KNOB TRIM PLATE			X
33A	314744-527	PATTERN SELECTOR KNOB TRIM PLATE	X		
34A	137586-013	STITCH LENGTH CONTROL PANEL WITH GRAPHICS	X		
34A	317009-033	STITCH LENGTH CONTROL PANEL WITH GRAPHICS			X
34A	317009-037	STITCH LENGTH CONTROL PANEL WITH GRAPHICS		X	
35A	312657-468	REVERSE FEED CONTROL LEVER KNOB (PLASTIC)	X	X	X
36A	314676-468	BIGHT AMPLITUDE CONTROL LEVER KNOB (PLASTIC)	X	X	X
36B	312664-469	STITCH LENGTH CONTROL LEVER KNOB AND TENSION REGULATING KNOB (PLASTIC) AND NEEDLE POSITION CONTROL LEVER KNOB	X	X	X
37	313180	MACHINE HOLD DOWN MOUNTING KIT	X	X	X
38	148869	MACHINE LOCATOR PIN	X	X	X

ARM TOP COVER
MODEL: 9030 9033 9044 N503

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1A	317027-030	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)		X	
1A	317027-034	ARM TOP COVER COMPLETE WITH HANDLE			X
1A	317122-118	ARM TOP COVER COMPLETE WITH HANDLE	X		
2A	314640-811	CONTROL PANEL COMPLETE WITH GRAPHICS	X		
2A	317197-910	CONTROL PANEL WITH GRAPHICS		X	
2A	317197-914	CONTROL PANEL COMPLETE WITH GRAPHICS			X
3A	314703-822	CONTROL PANEL EXTENSION WITH GRAPHICS	X		
3A	314703-823	CONTROL PANEL EXTENSION WITH GRAPHICS			X
3A	314703-827	CONTROL PANEL EXTENSION WITH GRAPHICS		X	
4	312901	BOBBIN WINDER ASSEMBLY	X		
4	314675	BOBBIN WINDER ASSEMBLY		X	X
5	312897	BOBBIN WINDER LEVER SPRING	X	X	X
6	312613	BOBBIN WINDER LEVER HING SCREW SHOULDER WASHER	X	X	X
7	314672	BOBBIN WINDER LEVER HINGE STUD		X	X
7	354927-004	BOBBIN WINDER LEVER HINGE SCREW	X		
8	354927-001	ARM TOP COVER MOUNTING SCREW	X	X	X
10	179967-461	SPOOL PIN THREAD LEAD-OFF	X	X	X

ARM TOP COVER

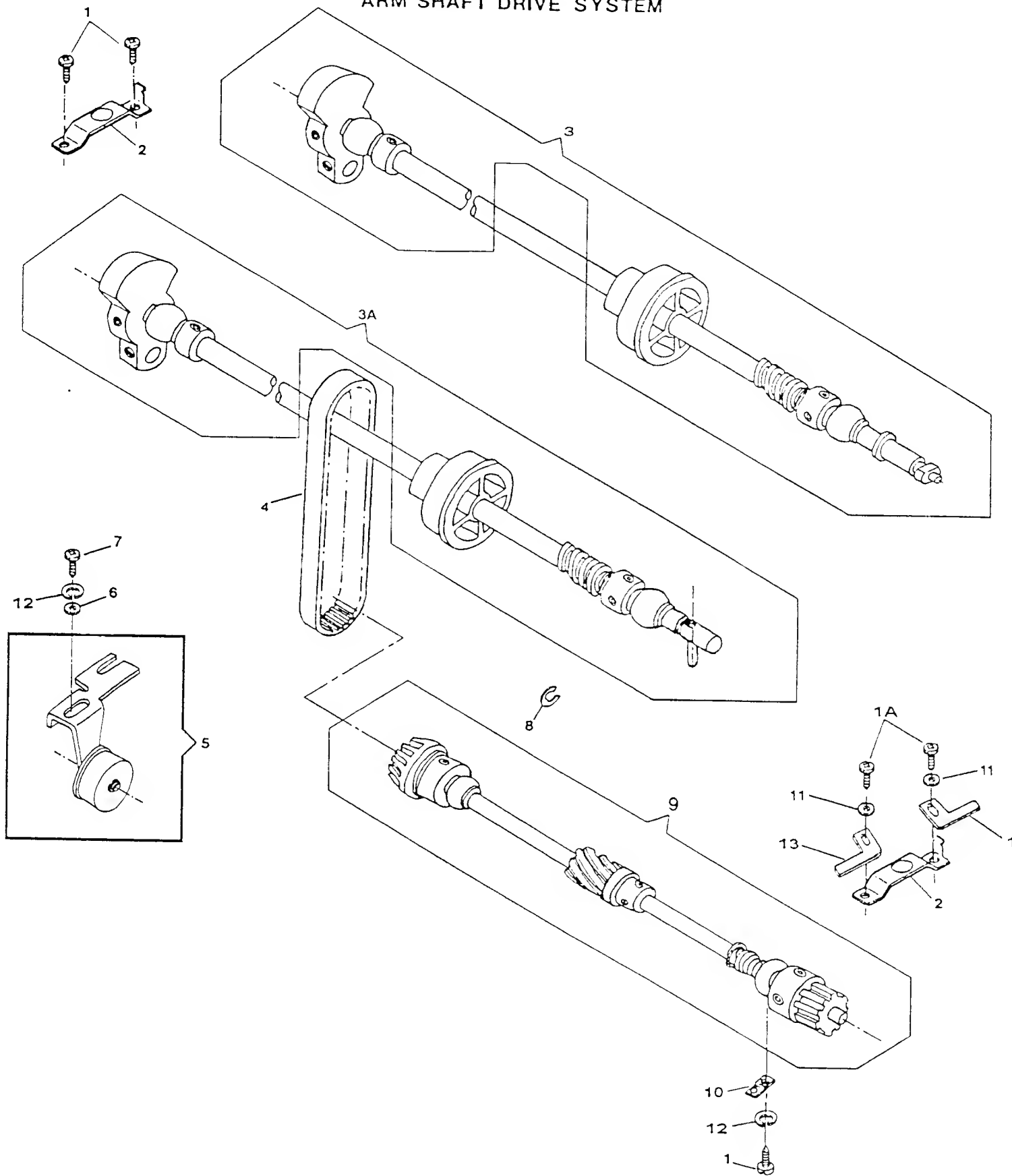


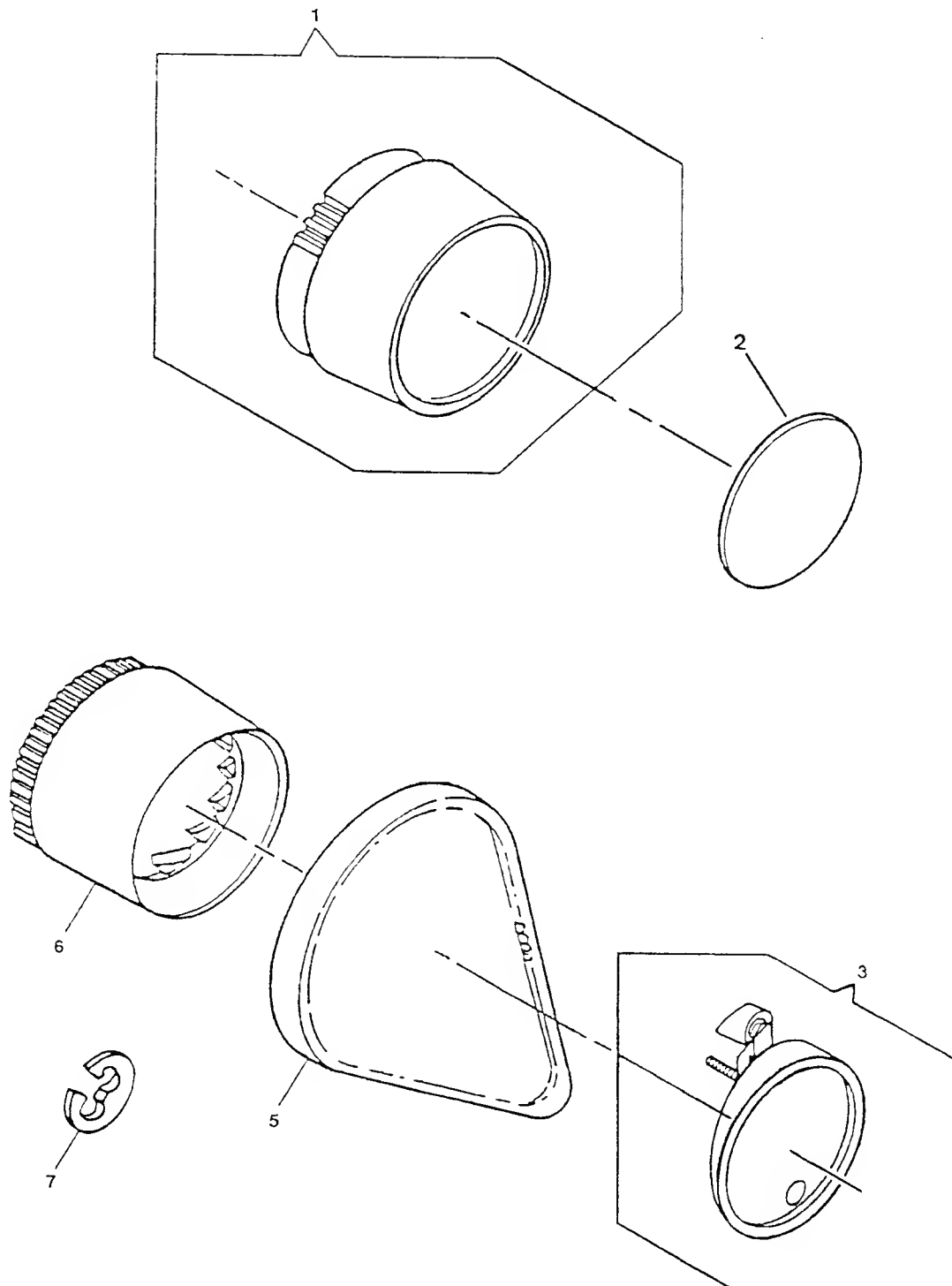
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ARM SHAFT DRIVE SYSTEM
MODEL: 9030 9033 9044 N503

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	113455-002	ARM SHAFT (HORIZONTAL) BUSHING (LEFT) CLAMP SCREW	X	X	X
1A	113455-004	ARM SHAFT (HORIZONTAL) BUSHING (RIGHT) CLAMP SCREW	X	X	X
2	312796	ARM SHAFT (HORIZONTAL) BUSHING (LEFG & RIGHT) CLAMP	X	X	X
3B	286580-001	ARM SHAFT ASSEMBLY (APOLLO)	X	X	X
4	603975-011	BELT (ROTATING HOOK DRIVE) ALT: 603975-012	X	X	X
5	313195	IDLER BRACKET ASSEMBLY	X	X	X
6	314041-451	ROTATING HOOK DRIVING BELT TENSION ADJUSTER SCREW WASHER	X	X	X
7	113455-002	ROTATING HOOK DRIVING BELT TENSION ADJUSTER SCREW	X	X	X
8	313153	HAND WHEEL RETAINING RING	X	X	X
9	370560	ROTATING HOOK DRIVE SHAFT SUB-ASSEMBLY	X	X	X
10	313816	ROTATING HOOK DRIVE SHAFT BUSHING (SELF-ALIGNING) CLAMP	X	X	X
11	316164	WASHER, ROTATING HOOK DRIVE SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW	X	X	X
12	314013-451	LOCK WASHER, ROTATING HOOK DRIVING BELT TENSION ADJUSTER SCREW	X	X	X
13	137873	MOTOR BELT STOP PLATE	X	X	X

ARM SHAFT DRIVE SYSTEM





HAND WHEEL
MODEL: 9030 9033 9044 N503

REF. PART
NO. NO.

DESCRIPTION

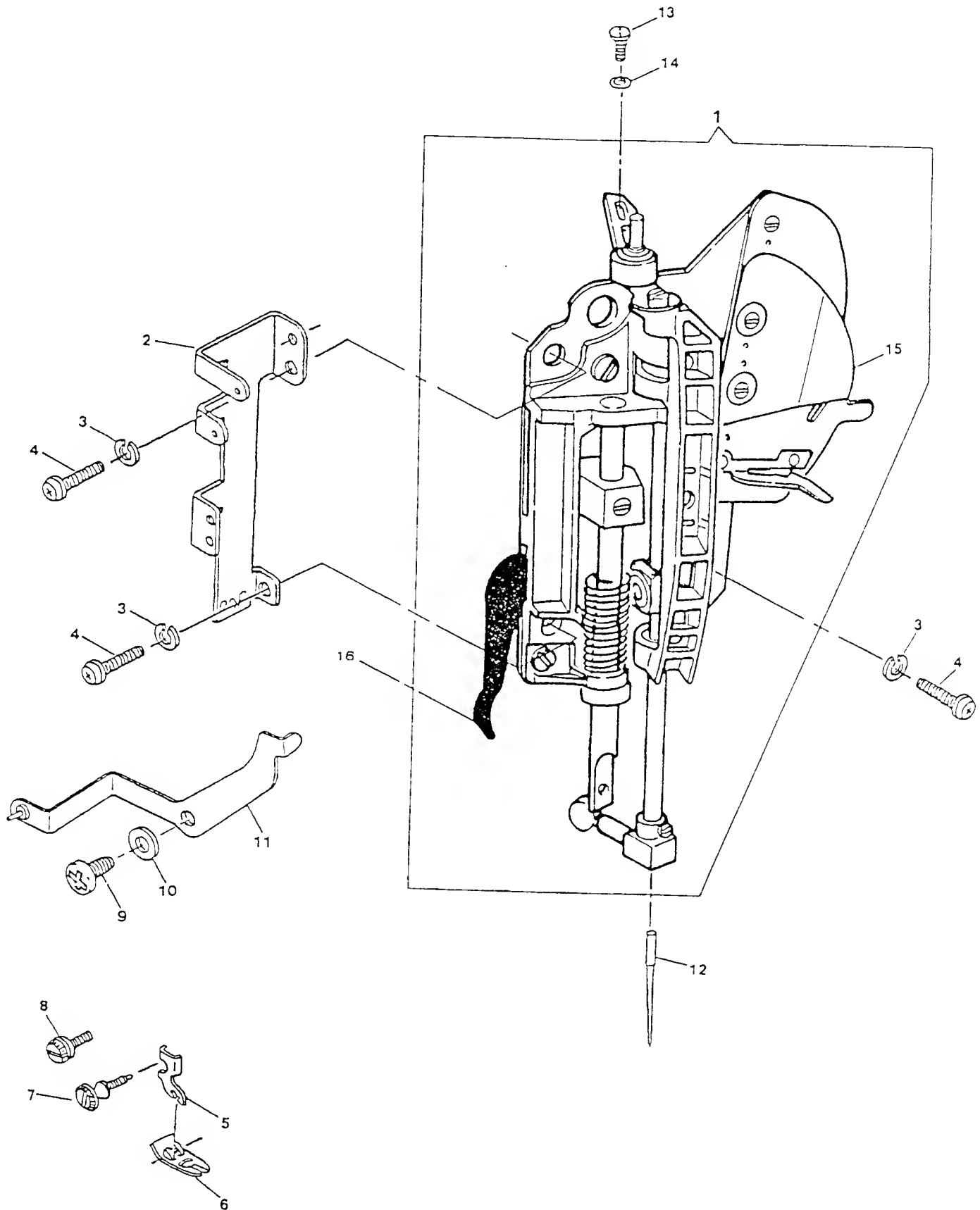
9N 9N 9N
05 05 05
30 30 40
03 43 43

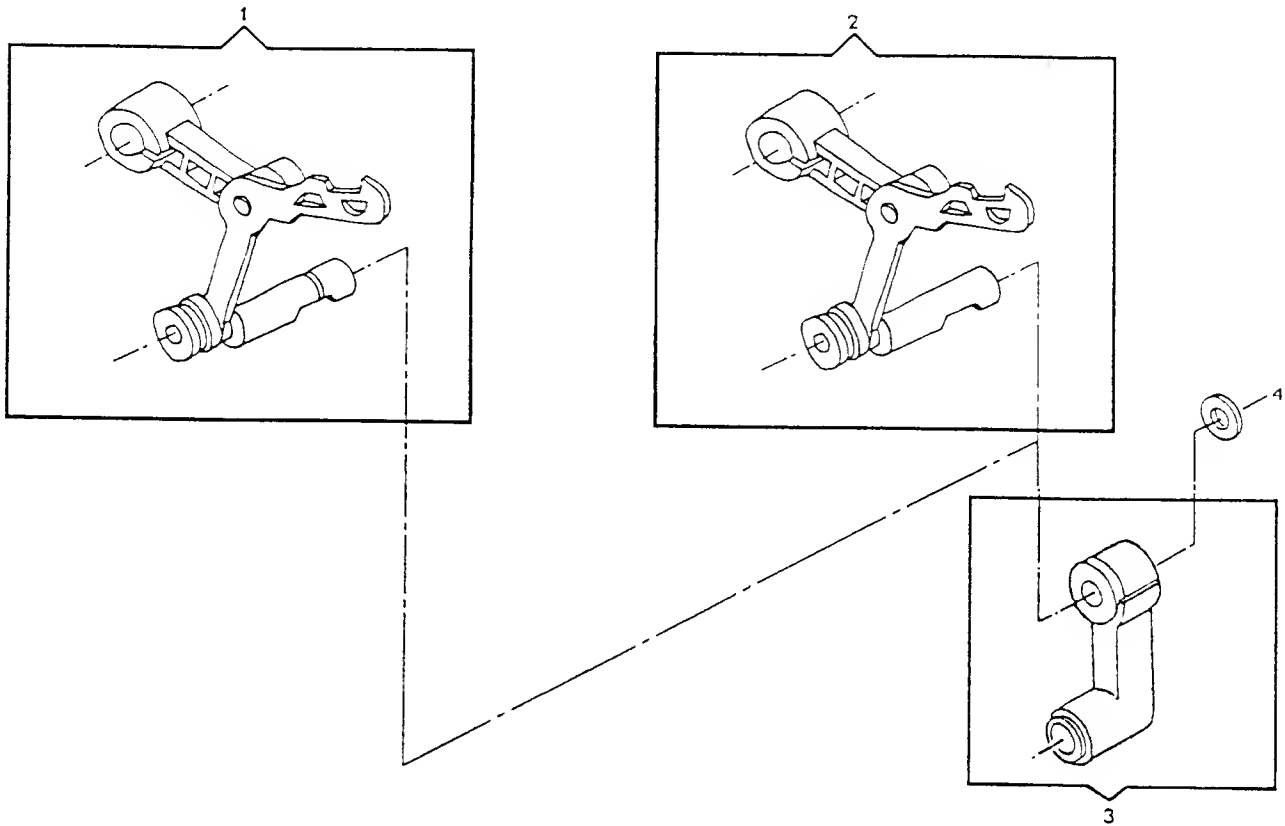
3	316070-001	HAND WHEEL CLUTCH PLATE ASSEMBLY
5	312628-001	BELT (MOTOR DRIVE) ALT: 979285-001
6	137892-451	HAND WHEEL
7	313153	HAND WHEEL RETAINING RING

X	X	X
X	X	X
X	X	X
X	X	X

COAXIAL PRESSER BAR SYSTEM
MODEL: 9030 9033 9044 N503

REF. PART NO. NO.	DESCRIPTION	9N 9N 9N		
		05	05	05
		30	30	40
		03	43	43
1	314695-002 HEAD END MODULE (APOLLO)	X	X	X
2	314591 FACE PLATE MOUNTING BRACKET	X	X	X
3	313955-451 HEAD END MOUNTING PLATE LOCK WASHER	X	X	X
4	113455-012 HEAD END MOUNTING PLATE SCREW	X	X	X
5	163706-451 PRESSER FOOT SHANK (SNAP-ON)	X	X	X
6	313150 PRESSER FOOT PLATE (SNAP-ON) FOR ZIG-ZAG SEWING	X	X	X
7	113531-451 PRESSER FOOT THUMB SCREW	X	X	X
9	113455-001 NEEDLE THREAD TENSION RELEASE LEVER HINGE SCREW	X	X	X
10	314041-451 NEEDLE THREAD TENSION RELEASE LEVER RETAINING WASHER	X	X	X
11	314589 NEEDLE THREAD TENSION RELEASE LEVER ASSEMBLY		X	X
11	317401 NEEDLE THREAD TENSION RELEASE LEVER ASSEMBLY	X		
12	N2020-014 NEEDLE (SIZE NO.14)	X	X	X
13	113408-001 NEEDLE BAR DRIVING ARM BALL JOINT SCREW	X	X	X
14	931929-004 NEEDLE BAR DRIVING ARM BALL JOINT SCREW WASHER	X	X	X
15	314690 THREAD PINCH PLATE	X	X	X
16	314582 PRESSER BAR LIFTER	X	X	X





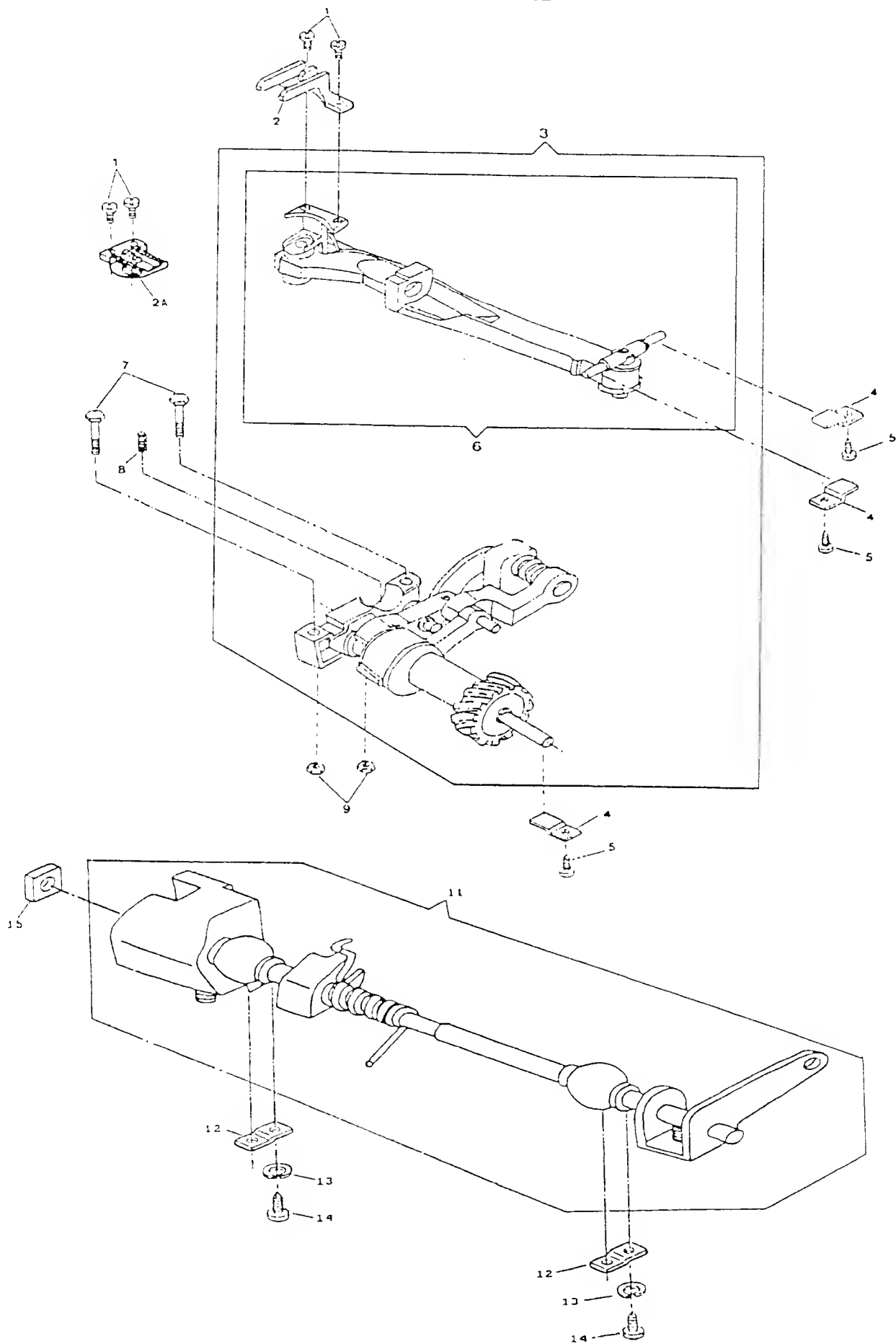
NEEDLE BAR AND THREAD TAKE-UP
MODEL: 9030 9034 9044 (N503)

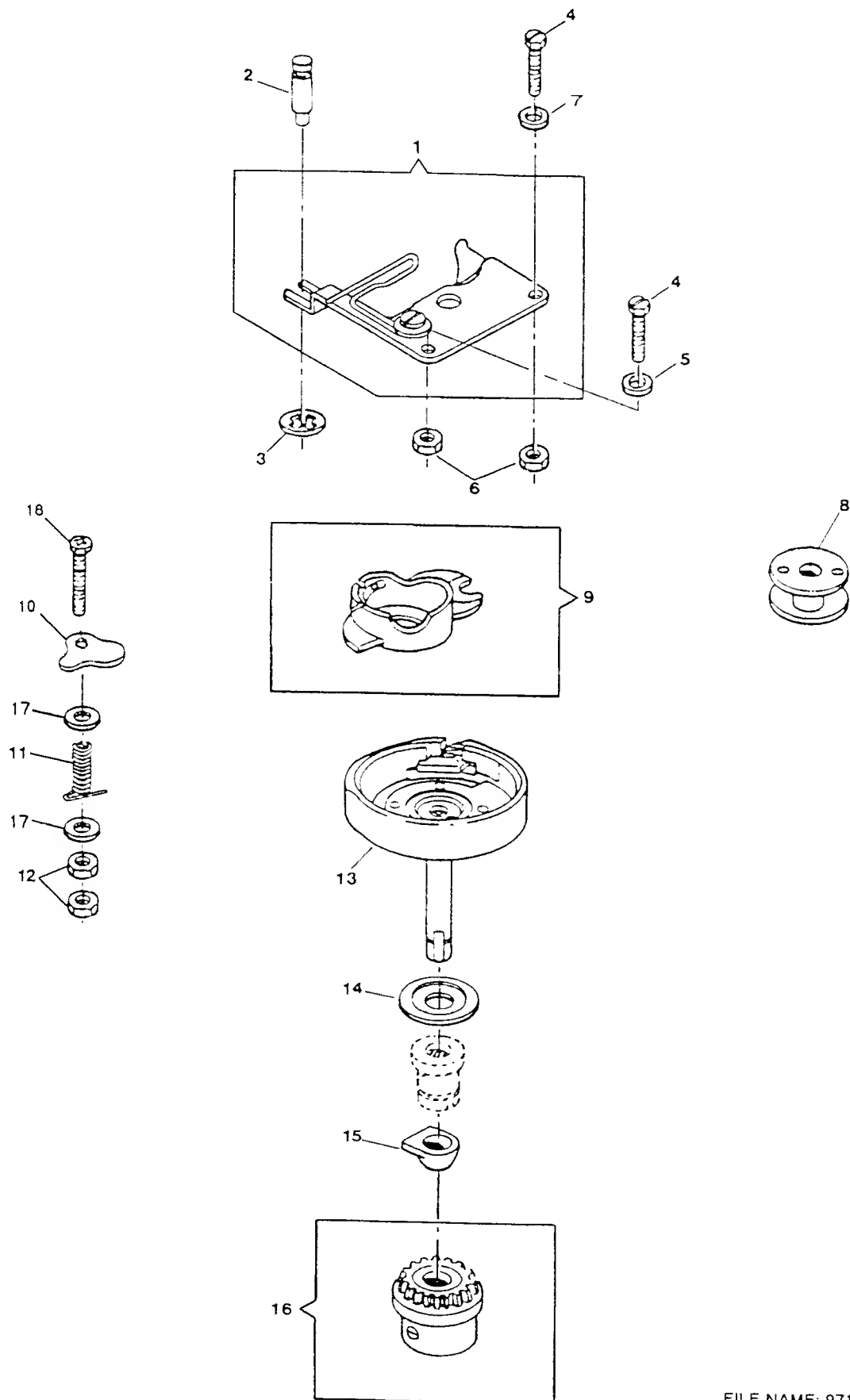
REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	314694	THREAD TAKE-UP COMPLETE (APOLLO)	X	X	X
3	137528-901	NEEDLE BAR CONNECTING LINK	X	X	X
4	314071	WASHER, THREAD TAKE-UP LEVER	X	X	X

ALPHA FEED
MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	141920-452	FEED DOG SCREW	X	X	X
2A	312679	FEED DOG (APOLLO)	X	X	X
3	313011	ALPHA FEED MODULE	X	X	X
4	312851	FEED BAR PIVOT HING STUD CLAMP	X	X	X
5	113455-003	CLAMP SCREW	X	X	X
6	314141	FEED BAR ASSEMBLY	X	X	X
7	354921-451	FEED & ROTATING HOOK DRIVE SHAFT BEARING BLOCK SCREW	X	X	X
8	314070	ROTATING HOOK DRIVE SHAFT BUSHING SPING	X	X	X
9	514674-451	FEED & ROTATING HOOK DRIVE SHAFT BEARING BLOCK MOUNTING SCREW NUT	X	X	X
11	313133	FEED REGULATOR SHAFT ASSEMBLY	X	X	X
12	313816	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP	X	X	X
13	314013-451	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW LOCK WASHER	X	X	X
14	113455-001	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW	X	X	X
15	511030	FEED REGULATOR SLIDE BLOCK	X	X	X

ALPHA FEED

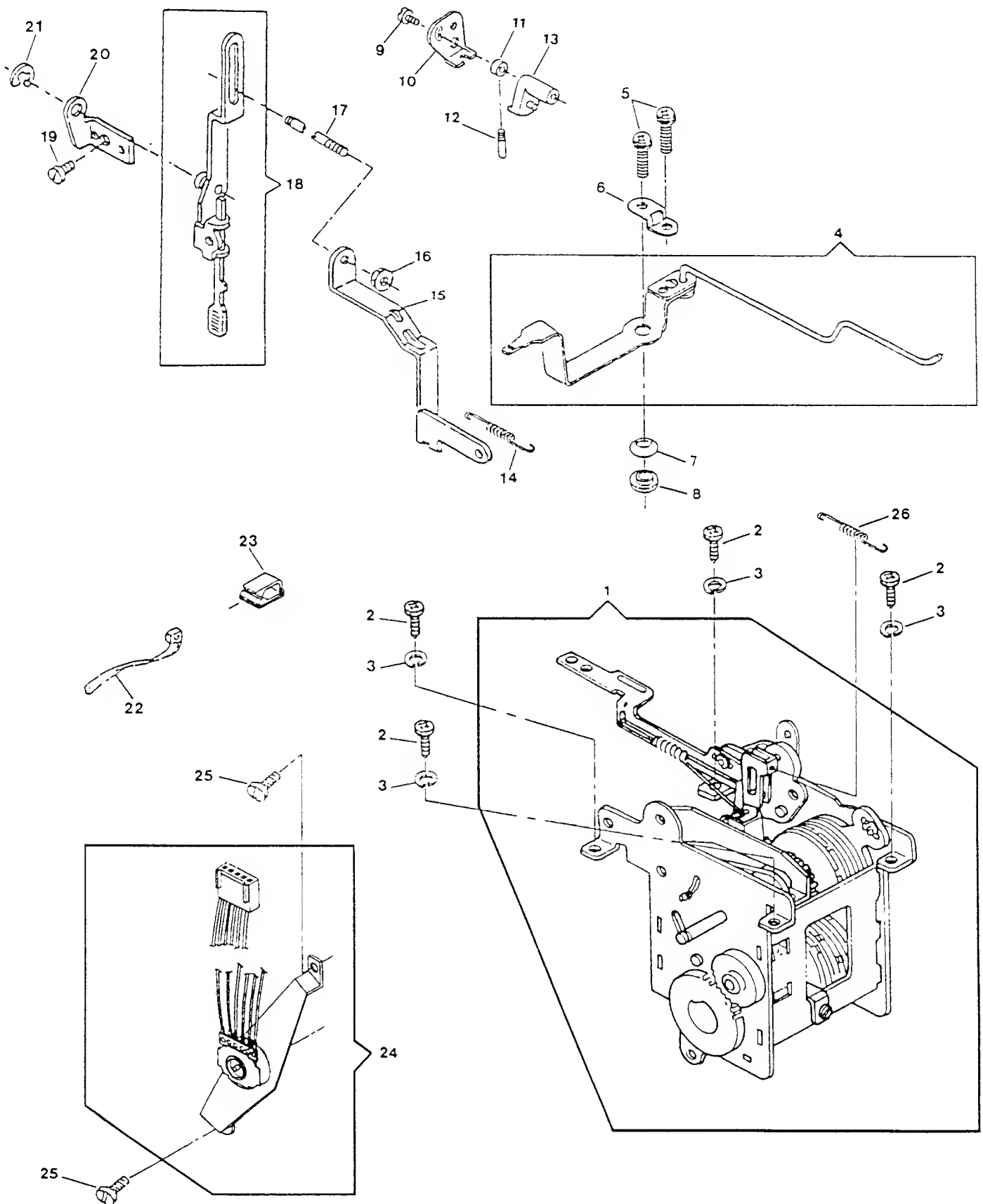




HOOK SYSTEM (APOLLO)
MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO. NO. DESCRIPTION			05	05	05
			30	30	40
			03	43	43
1	313089	ROTATING HOOK BOBBIN CASE POSITION PLATE ASSEMBLY	X	X	X
2	312603	ROTATING HOOK BOBBIN CASE POSITION PLATE HOLD DOWN STUD	X	X	X
3	313161	ROTATING HOOK BOBBIN CASE POSITION PLATE HOLD DOWN STUD RETAINER	X	X	X
4	113439-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW	X	X	X
5	313190-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW WASHER	X	X	X
6	313945-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW NUT	X	X	X
7	446138	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW WASHER (RIGHT)	X	X	X
8	172336-001	ROTATING HOOK BOBBIN (PLASTIC)	X	X	X
9	421325	ROTATING HOOK BOBBIN CASE COMPLETE	X	X	X
10	313395-900	ROTATING HOOK BOBBIN CASE RETAINING PLATE SUB-ASSEMBLY	X	X	X
11	44892	ROTATING HOOK BOBBIN CASE RETAINING PLATE STUD SPRING	X	X	X
12	514674-451	ROTATING HOOK BOBBIN CASE RETAINING PLATE STUD RETAINING RING	X	X	X
13	447926-932	ROTATING HOOK COMPLETE	X	X	X
14	314049-001	ROTATING HOOK FLANGED BUSHING THRUST WASHER	X	X	X
15	312847	ROTATING HOOK FLANGED BUSHING WASHER	X	X	X
16	314012	ROTATING HOOK BEVEL GEAR COMPLETE	X	X	X
17	931929-004	WASHER, BOBBIN CASE RETAINING	X	X	X
18	137315-453	ROTATING HOOK BOBBIN CASE RETAINING PLATE SCREW	X	X	X

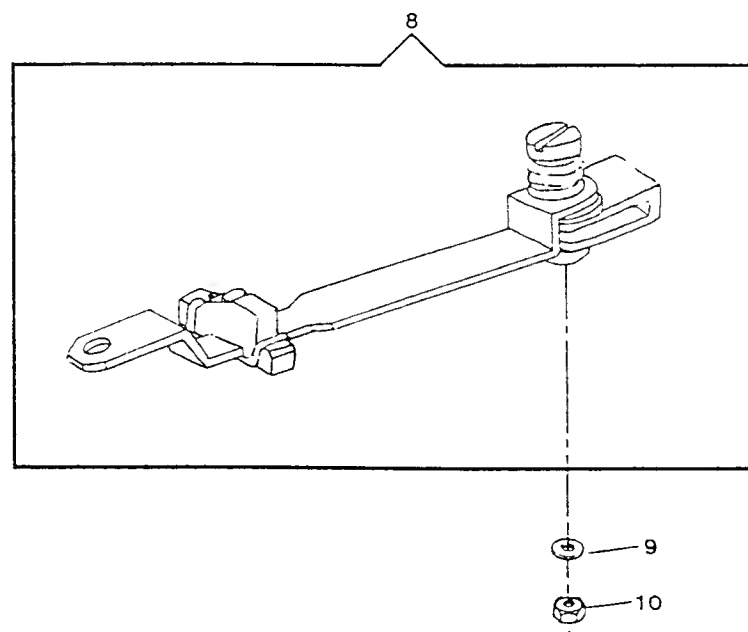
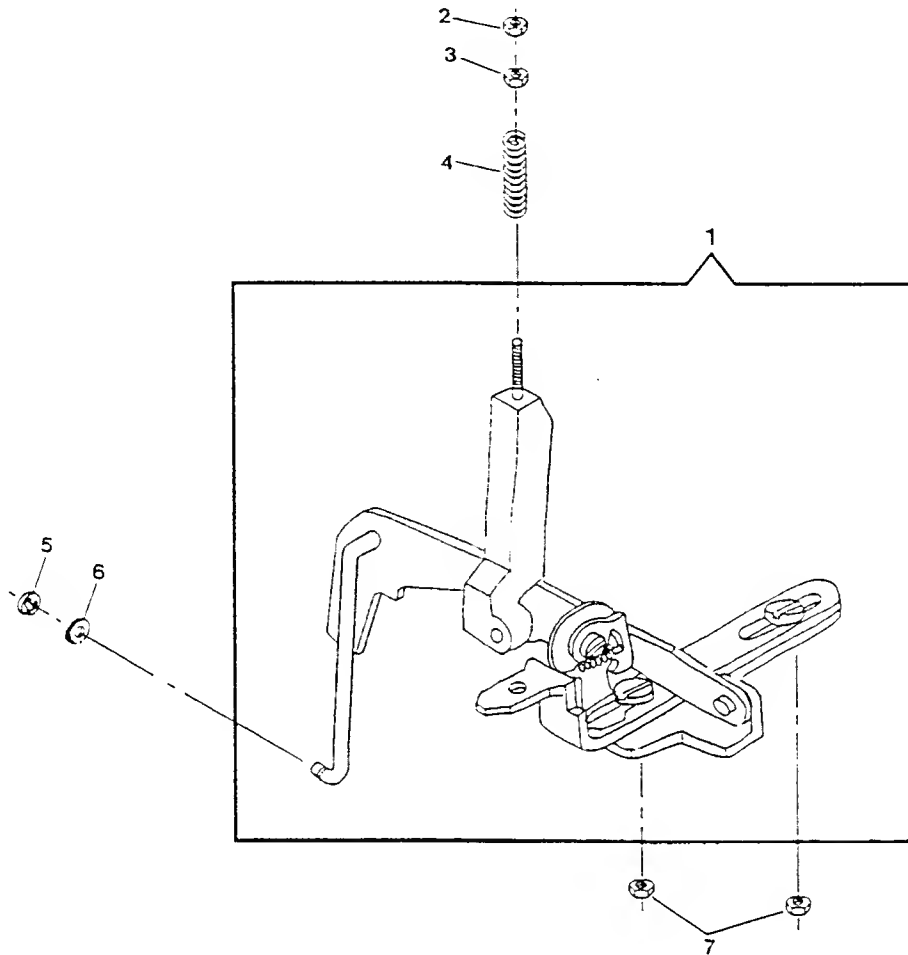
PATTERN STITCH LENGTH CONTROL AND CAM CONTROLLED FEED



PATTERN, STITCH LENGTH CONTROL & CAM CONTROLLED FEED
MODEL: 9030 9034 9044 (N503)

REF. PART NO. NO.	DESCRIPTION	9N 9N 9N 05 05 05 30 30 40 03 43 43
1 314601-001	PATTERN SELECTOR MODULE	X
1 314732-003	PATTERN SELECTOR MODULE	X X X
2 113455-001	DISCSELECTOR MECHANISM MOUNTING PLATE SCREW (LEFT AND RIGHT)	X X X
3 314013-451	DISC SELECTOR MECHANISM MOUNTING PLATE SCREW (LEFT AND RIGHT)	X X X
4 314607-003	BIGHT AMPLITUDE CONTROL LEVER ASSEMBLY	X X X
5 113455-001	BIGHT AMPLITUDE CONTROL LEVER STOP ADJUSTMENT SCREW	X X X
6 314683	BIGHT AMPLITUDE CONTROL LEVER RETAINER	X X X
7 353457	BIGHT AMPLITUDE CONTROL LEVER FRICTION WASHER	X X X
8 314611	BIGHT AMPLITUDE CONTROL LEVER SHOULDER WASHER	X X X
9 544211-010	BUTTONHOLE ACTUATOR CAM ADJUSTING BRACKET SCREW	X X
10 313073	BOTTONHOLE ACTUATOR CAM ADJUSTING BRACKET	X X
11 313022	BUTTONHOLE FOLLOWER HUB RELEASE	X X
12 313023	BUTTONHOLE FOLLOWER HUB RELEASE PIN	X X
13 313025	BUTTONHOLE ACTUATOR CAM	X X
14 313799-001	BUTTONHOLE ACTUATOR ADJUSTING ROD SPRING	X X
15 313005	BUTTONHOLE DISC CONTROL CATCH RELEASE LINK	X X
16 314763-451	BUTTONHOLE TRIPPING ROD ADJUSTING & LOCKING NUT	X X
17 312982	BUTTONHOLE TRIPPING LEVER ROD	X X
18 312994-002	BUTTONHOLE KICK-OUT TRIPPING ROD LEVER ASSEMBLY	X X
19 354877-451	BUTTONHOLE PIVOT LEVER SCREW	X X
20 313392	BUTTONHOLE LEVER PIVOT	X X
21 312685	BUTTONHOLE KICK-OUT SHAFT TRIPPING LEVER RETAINING RING	X X
22 314497	NEEDLE BAR DRIVING ARM SLIDE POSITIONING SPRING	X X
26 314497	NEEDLE BAR DRIVING ARM SLIDE POSITIONING SPRING	X

PATTERN STITCH LENGTH CONTROL AND CAM CONTROLLED FEED (CONT.)



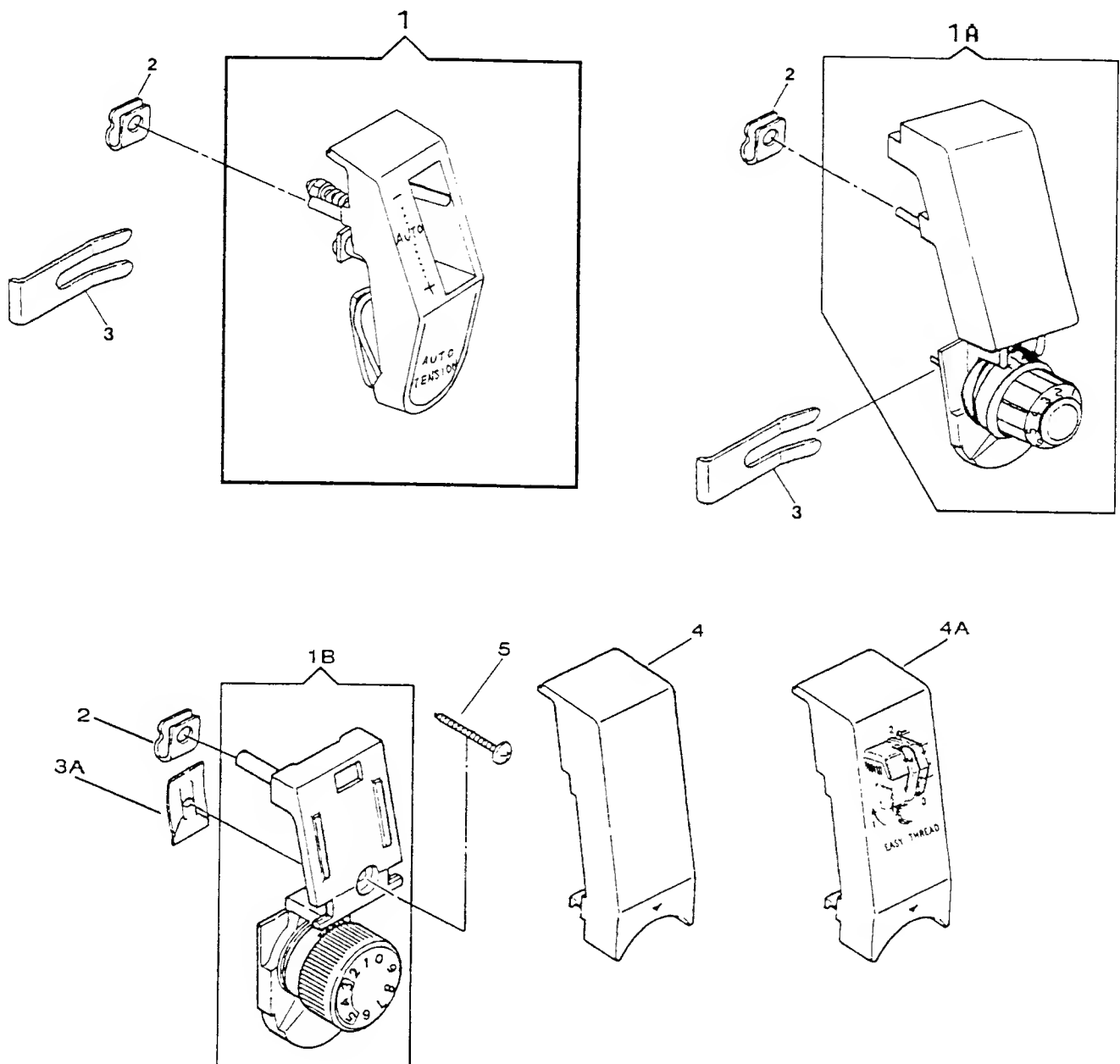
PATTERN, STITCH LENGTH CONTROL & CAM CONTROLLED FEED (CONT.)
 MODEL: 9030 9034 9044 (N503)

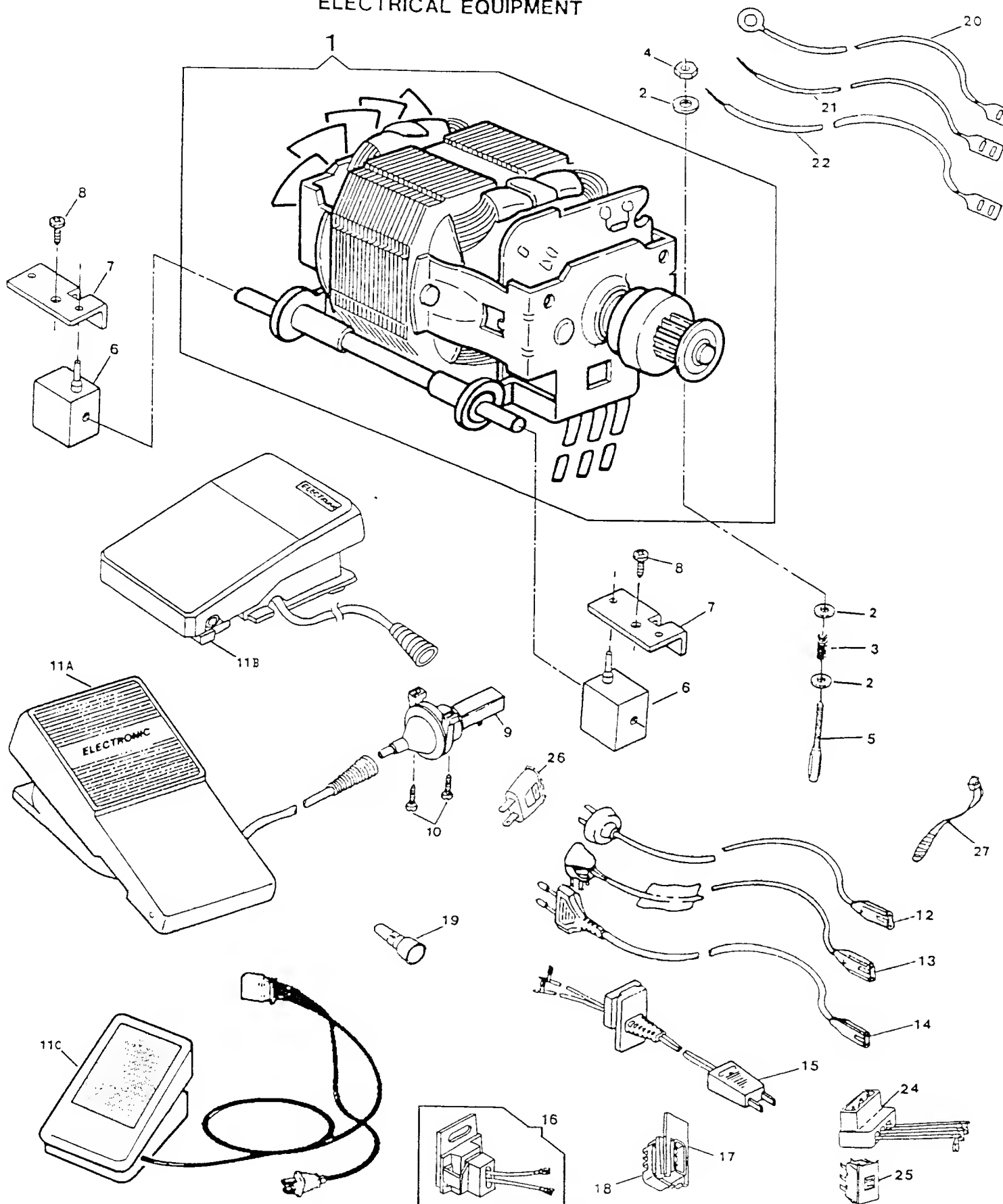
REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			C3	43	43
1	314300-001	FEED REVERSE MECHANISM			
2	514674-451	CAM CONTROLLED FEED CONNECTING ROD LOCKING NUT	X	X	X
3	312645-451	CAM CONTROLLED FEED DISC FOLLOWER ACTUATOR CONNECTING ROD ADJUSTING	X	X	X
4	313143	CAM CONTROLLED FEED DISC FOLLOWER ACTUATOR CONNECTING ROD SPRING	X	X	X
5	312702	FEED LEVER CONNECTING LINK RETAINING RING	X	X	X
6	313891	CAM CONTROLLED FEED CONNECTING ROD STABILIZING WASHER	X	X	X
7	514674-451	REVERSE FEED CONTROL LEVER GUIDE SCREW NUT	X	X	X
8	313569-001	STITCH LENGTH CONTROL LEVER ASSEMBLY	X	X	X
9	314712-451	STITCH LENGTH CONTROL LEVER PIVOT LOCK WASHER	X	X	X
10	313177-451	STITCH LENGTH CONTROL LEVER NUT	X	X	X

DEMAND RESPONSIVE NEEDLE TENSION SYSTEM

MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	137886-011	THREAD TENSION MODULE		X	X
1B	137574-001	THREAD TENSION MODULE	X		
2	313199	TENSION COVER MOUNTING RETAINER		X	X
3	313047-451	TENSION COVER RETAINING CLIP		X	X
3A	137584	TENSION COVER RETAINING CLIP	X		
4A	137698-001	TENSION COVER ASSY (FRONT) WITH THREADING INSTRUCTION LABEL	X		
5	137588-451	TAPPING SCREW	X		





ELECTRICAL EQUIPMENT
MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO. NO.		DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1	317352	MOTOR COMPLETE (120V CARBON PILE)	X	X	X
2	37969	MOTOR ADJUSTING STUD NUT WASHER	X	X	X
3	314058-001	MOTOR BELT TENSION SPRING	X	X	X
4	53646	MOTOR ADJUSTING STUD NUT	X	X	X
5	988653-001	MOTOR ADJUSTING STUD	X	X	X
6	979329-001	RESILIENT MOUNT	X	X	X
7	988651-001	CLIP	X	X	X
8	113470-004	MOTOR MOUNTING SCREW	X	X	X
11C	319003-003	TRIAC FOOT CONTROLLER ASSEMBLY	X	X	X
17	317374-901	HOLDER (120V)	X	X	X
18	317421	RECEPTACLE (120V)	X	X	X
19	317355	WIRE CONNECTOR	X	X	X
20	317356-001	LEAD (A) W/TERMINAL ASSEMBLY (120V)	X	X	X
21	317356-002	LEAD (B) W/TERMINAL ASSEMBLY (120V)	X	X	X

ELECTRICAL EQUIPMENT (CONT.)
MODEL: 9030 9034 9044 (N503)

REF. PART			9N	9N	9N
NO.	NO.	DESCRIPTION	05	05	05
			30	30	40
			03	43	43
1B	314823-003	LINT AND HEAD SHIELD ASSEMBLY (120V)	X	X	X
3	540899	TY-WRAP SELF-LOCKING	X	X	X
4A	317397-902	LAMP SOCKET ASSEMBLY (120V, DOUBLE INSULATION)	X	X	X
5	113470-003	THREAD TAKE-UP COVER AND LINT/HEAT SHIELD SCREW	X	X	X
7	137813-002	SCREW, LINT AND HEAT SHIELD MOUNTING	X	X	X
8	194120-019	LIGHT BULB (120V) (ALT:542656-005) (DUAL VOLTAGE FOR U.S.A/KOREA/GERMANY & H.K.)	X	X	X
10	979585-207	ROCKER SWITCH (#3913)	X	X	X

